

## Bobbin Sleeves



Bobbin Sleeves are used in wood and plastic working applications to mould materials into various shapes.

Commonly used in pattern making and the furniture industry.



### Safety



Spiral Bands perform best between 15-20m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and wheel life.

**NB! Excess speed is dangerous and may result in sleeve disintegration, grain shedding and overheating.**

Use dust extraction.

**NEVER USE FLAP WHEELS AT SPEEDS IN EXCESS OF 30m/s!**

Use in accordance to ANSI B7.1

Diameter	Recommended Speed rpm	Maximum Speed rpm
6mm	30000	55000
10mm	30000	44000
12.7mm	30000	44000
19mm	20000	30000
25mm	16000	22000
32mm	11500	16500
38mm	10000	15500
45mm	8500	12500
50mm	7500	11100
76mm	5028	7543
88.9mm	4299	6448
101mm	3784	5676

### Standard Grit Sizes

	Alo	Zir.	Sic	Ceramic
P36	●	●	●	●
P60	●	●	●	●
P80	●	●	●	●
P120	●	●	●	●
P150	●		●	
P180	●		●	
P240	●		●	
P400	●		●	
P600	●		●	

