

## Flutter discs & Sanding stars



Flutter discs or Sanding stars are made up by combining a number of slashed strips in various ways.

Made from J-Weight or X-weight abrasive cloth offering a range of stiffness, depending on the application. Commonly used on woods for the sanding of profiles or to polish metal welds in tight hard-to-reach corners.

These discs can be used on both handheld and automated machines such as molders and profile sanders.



### Safety



Flutter discs or Sanding stars perform best between 10-20m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and wheel life.

**NB! Excess speed is dangerous and may result in disc disintegration, grain shedding and overheating.**

**NEVER USE FLAP FLUTTER DISCS OR SANDING STARS AT SPEEDS IN EXCESS OF 30m/s.**

Do not use wet or in any coolant or oil.

Use in accordance to ANSI B7.1.



### Standard Sizes Available

Dia	Bore
115mm	10mm
200mm	31.75mm
250mm	76mm
250mm	31.75mm
300mm	105mm



#### Flutter Disc Mandrels

Mandrels are available for the 115x10 to be used in a hand tool

### Standard Grit Sizes

	J-Weight Alo.	X-Weight Alo.	X-Weight Zir.	Y-Weight Zir.
P60	●	●	●	●
P80	●	●	●	●
P120	●	●	●	●
P150	●		●	
P180	●		●	
P240	●		●	
P320	●		●	
P400	●		●	
P600			●	