

## Non-Woven RIV Buffs, Stars & Discs



### Safety

Non-Woven Buffs & Stars perform best between 10-20m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and life.

**NB! Excess speed is dangerous and may result in wheel disintegration, grain shedding and overheating.**

**NEVER USE NON-WOVEN BUFFS & STARS AT SPEEDS IN EXCESS OF 20m/s.**

Do not use wet or in any coolant or oil.

Use in accordance to ANSI B7.1.

Diameter	Recommended Speed rpm	Maximum Speed rpm
25mm	7500	15000
32mm	5500	11500
50mm	3500	7500
76mm	2500	5000
100mm	1900	3500

### Standard Sizes Available

Size	Cross Buff	Disc Buff	Star SC	Disc SC
25xM5	●	●		
32xM5	●	●	●	●
50xM5		●	●	●
76xM6			●	●
100xM6			●	●

#### Mandrels

M5/m6 to 6mm Mandrel



### Standard Grit Sizes

Grit Size	Colour	Buff Type	SC Type
AC	Red Fleece	●	
AM	Brown Fleece	●	
ZM	Blue Fleece	●	
AVF	Brown Fleece	●	
Strip	Clean & Strip	●	
SC/VF	SC Grey		●
SC/F	SC Blue		●
SC/M	SC Maroon		●
SC/C	SC Brown		●



### Plastic Center Finishing Wheel

Diameter	4-Fold	6-Fold	8-Fold	10-Fold
100	●	●		
150	●	●	●	
200	●	●	●	●

Grit Size	Colour	Buff Type	SC Type
AC	Red Fleece	●	
AM	Brown Fleece	●	
ZM	Blue Fleece	●	
AVF	Brown Fleece	●	